



NPS	Size	Length (L)	Working	Working	TEST	BEND RADIUS
			Pressure	Temperature	PRESSURE	(MINIMUM)
	NB	mm / Inch	barg/Psig	°C/°F	barg/Psig	mm / Inch
1/2	15	305 / 12	25 / 362.6	110 / 230	37.5 / 544	80 / 3.15
1/2	15	457 / 18	25 / 362.6	110 / 230	37.5 / 544	80 / 3.15
1/2	15	660 / 26	25 / 362.6	110 / 230	37.5 / 544	80 / 3.15
1/2	15	914 / 36	25 / 362.6	110 / 230	37.5 / 544	80 / 3.15
1/2	15	1219 / 48	25 / 362.6	110 / 230	37.5 / 544	80 / 3.15
3/4	20	305 / 12	25 / 362.6	110 / 230	37.5 / 544	100 / 3.94
3/4	20	457 / 18	25 / 362.6	110 / 230	37.5 / 544	100 / 3.94
3/4	20	660 / 26	25 / 362.6	110 / 230	37.5 / 544	100 / 3.94
3/4	20	914 / 36	25 / 362.6	110 / 230	37.5 / 544	100 / 3.94
3/4	20	1219 / 48	25 / 362.6	110 / 230	37.5 / 544	100 / 3.94
1	25	305 / 12	16 / 232	110 / 230	24 / 348	125 / 4.92
1	25	457 / 18	16 / 232	110 / 230	24 / 348	125 / 4.92
1	25	660 / 26	16 / 232	110 / 230	24 / 348	125 / 4.92
1	25	914 / 36	16 / 232	110 / 230	24 / 348	125 / 4.92
1	25	1219 / 48	16 / 232	110 / 230	24 / 348	125 / 4.92

#### Installation Procedure:-

For a correct and safe installation, follow these steps and precautions in sequence:

### 1. Planning the Hose Path:

- \* Ensure the routing path has no sharp bends or obstacles. The bend radius must always be larger than the minimum specified in the product table.
- \* Do not bend the hose at a right angle directly at the fitting. Use a 90-degree elbow adapter instead.

## 2. Initial Connection:

\* Position the hose with sufficient slack to allow for minor pipe movement and prevent stress on the connections. The hose should never be pulled tight or appear twisted.

# 3. Tightening Sequence:

- \* First, secure the fixed end connector to its port.
- \* Second, tighten the swivel connector. Carefully hold the hose to prevent it from twisting while you turn the swivel nut.

# 4. Environmental Precautions:

\* Route the hose away from high-temperature sources, such as welding operations or hot surfaces, to prevent heat damage.

# 5. Maintenance Note (Reinstallation):

\* If the hose is removed and later reinstalled, the EPDM gasket at the swivel FPT end must be replaced with a new one. Reusing the old gasket is not recommended.

## **Key Warnings:**

- 1. Avoid installation near heat sources.
- 2. Never install a hose that is fully stretched.
- 3. Never bend the hose tighter than its minimum allowed radius.

#### Testing:

1. Dimension and visual check.

6	MNPT Male Thread Adapter	Brass	1
5	FNPT (Female Swivel Thread)	Brass	1
4	MNPT (Male Thread)	Brass	1
3	Neck Ring	SS 304	2
2	Braided	SS 304	1
1	Elastomer	EPDM	1
SI.No.	Description	Material	Pcs.

## Bill of Material

Title: Flexible Connector EPDM Hose With SS304 Braiding

REV:- 00

DRAWN BY			
CHECKED BY			
APPROVED BY			
SCALE: NTS			

OWNER : Easyflex / VibraSystems