





			Working	Working	Movement					
NPS	Size	Length	Pressure	Temperature	Axial Extension	Axial Compression	Lateral	Angular	Life Cycle	Flange Standard
	(DN)	mm/inch	barg/Psig	°C/°F	mm/inch	mm/inch	mm/inch			
1	25	127/5	20/290	115/239	25.4/1	44.5/1.75	±31.75/±1.25	25°	Above 8000	ANSI B 16.5#150
1 1/4	32	178/7	20/290	115/239	28.6/1.125	50.8/2	±44.2/±1.75	35°	Above 8000	ANSI B 16.5#150
1 1/2	40	178/7	20/290	115/239	28.6/1.125	50.8/2	±44.2/±1.75	35°	Above 8000	ANSI B 16.5#150
2	50	178/7	20/290	115/239	28.6/1.125	50.8/2	±44.2/±1.75	35°	Above 8000	ANSI B 16.5#150
2 1/2	65	178/7	20/290	115/239	28.6/1.125	50.8/2	±44.2/±1.75	35°	Above 8000	ANSI B 16.5#150
3	80	178/7	20/290	115/239	35/1.375	50.8/2	±44.2/±1.75	35°	Above 8000	ANSI B 16.5#150
4	100	228.6/9	20/290	115/239	35/1.375	50.8/2	±39.7/±1.56	35°	Above 8000	ANSI B 16.5#150
5	125	228.6/9	20/290	115/239	35/1.375	50.8/2	±39.7/±1.56	30°	Above 8000	ANSI B 16.5#150
6	150	228.6/9	20/290	115/239	35/1.375	50.8/2	±39.7/±1.56	30°	Above 8000	ANSI B 16.5#150
8	200	330.2/13	20/290	115/239	35/1.375	60.3/2.375	±35/±1.375	20°	Above 8000	ANSI B 16.5#150
10	250	330.2/13	20/290	115/239	35/1.375	60.3/2.375	±35/±1.375	20°	Above 8000	ANSI B 16.5#150
12	300	330.2/13	20/290	115/239	35/1.375	60.3/2.375	±35/±1.375	20°	Above 8000	ANSI B 16.5#150
14	350	349.25/13.75	20/290	115/239	28.6/1.125	39.7/1.56	±28.6/±1.125	20°	Above 8000	ANSI B 16.5#150
16	400	349.25/13.75	20/290	115/239	28.6/1.125	39.7/1.56	±28.6/±1.125	20°	Above 8000	ANSI B 16.5#150
18	450	349.25/13.75	20/290	115/239	28.6/1.125	39.7/1.56	±28.6/±1.125	20°	Above 8000	ANSI B 16.5#150
20	500	349.25/13.75	20/290	115/239	28.6/1.125	39.7/1.56	±28.6/±1.125	20°	Above 8000	ANSI B 16.5#150
24	600	349.25/13.75	20/290	115/239	28.6/1.125	39.7/1.56	±28.6/±1.125	20°	Above 8000	ANSI B 16.5#150

Notes:

- 1. Bellow Tolerance will be as per FSA USA Standard.
 2. Flange drill dimension will be as per ANSI B16.5#150.
- 3. Matching flange should be of flat face .

Testing:

- Raw material check test for chemical composition and mechanical properties.
 Dimension and visual check.

6	Nut , Washer	IS 1367 CI 4.0,IS 2016 (Zinc Electroplated)	AR
5	Limit Rod	IS 1367 CI 4.6 (Zinc Electroplated)	AR
4	Lugs	IS 2062 Gr.B (Hot Dip Galvanized)	AR
3	Ring	SS 304	1
2	Flange	IS 2062 Gr.B (Hot Dip Galvanized)	2
1	Bellow	EPDM	1
SI.No.	Description	Material	Pcs.
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Bill of Material

Title:-EPDM Twin Sphere Floating Flange Rubber Expansion Joint with IS 2062 Gr.B Flanges

DRAWN BY	
CHECKED BY	
APPROVED BY	
SCALE: NTS	

REV:- 00

OWNER: Easyflex / VibraSystems