

T - 104 - SIL (2 PLY) FLEXIBLE DUCT CONNECTOR - SIL



General description

In order to isolate vibrations caused by air handling units, fans or other equipment connected to air ducts, it is highly recommended to install a lexible duct connector joint between the outlet of these devices and the airduct.

It is necessary to select an airtight and flexible cloth, with good weathering qualities and one which will withstand the temperatures inside and outside the duct.

Duct being generally made of steel, the main dificulty is to fasten the cloth to it in order to obtain a resistant connection. Our flexible duct connectors are perfect ly designed to fulill this function. Silicone is recommended for high temperature applications and has a low smoke emission. The new 2 ply design ensure an air -tight roboust flexible connection.

Technical description

- Fabric made of Fiberglass cloth, coated on both sides with Silicone (2 ply)
- Galvanized steel thickness 0.015" (28 ga)
- Seam Type LOC 4

Technical speci cations

Fabric



L00 4

SPECIFICATIONS		SIL (2 PLY)			
MATERIAL	BACKING	Fiberglass cloth			
	COATING	Silicone on both sides			
WEIGHT		560 gr/sq m (16,5 oz/sq yd)			
COLOUR		Grey			
TEMPERATURE RANGE CONTINUOUS		-50°C to +2 00°C (-58°F to +392°F)			
TEMPERATURE RANGE PEAK		-50°C to +250°C (-58°F to +482°F)			
FIRE RESISTANCE		Excellent temp. resistance			

The values listed are ultimate averages achieved under standard laboratory conditions. These results are given only as a guide and not as a warranty. An appropriate safety factor must br determined for the designed purpose.

CHEMICAL RESISTANCE	VERY GOOD	GOOD	FAIR	POOR	VERY POOR
ACIDS		x			
OILS				x	
SOLVENTS		x			
GREASES				x	

Steel

Galvanized steel: 0.015" thick (28 ga)

Seam Resistance

Resistance of the mechanical joint (fabric to steel)









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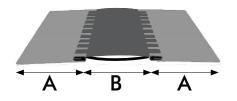
1-3/4"

A = STEEL WIDTH

45 mm



Dimensions



- A = steel width
- B = fabric width (2 ply)
- L = Standard length of roll: 25 m (82 ft)

2

• Other lengths and sizes on request

Application

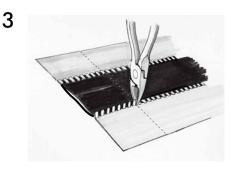
1



At a notch, cut a length equivalent to the perimeter required plus an overlap of 5 to 6 cm (2") for joining



Lift the seam outwards at right angle



B = FABRIC WIDTH

100 mm

150 mm

4″

6″

Make a cut at the edge of the lifted seam section

4



Bend down the seam whilst ensuring that the cloth remains fastened



6

Coat the cloth with the appropriate adhe sive. Join both sides and press together irmly



Spotweld the steel and form to the desi red shape



